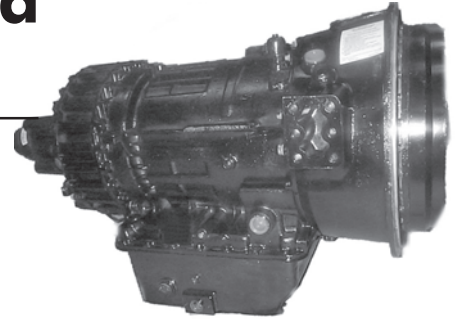




Alliance Remanufactured Allison Transmissions

Alliance Allison remanufactured transmissions are remanufactured by TRC, L.P.



Alliance Remanufactured Allison Transmissions will keep your vehicle on the road, running longer, automatically!

TOP SELLERS

| Model Number | Alliance Part Number | Alternate Part Number | Main Application | RPM | T/C | Speedo | PTO |
|--------------|----------------------|-----------------------|--------------------|-------|-----|--------|-----|
| AT545 | ABP/R27-E001182 | ABP/R27-29519304 | School Bus | R2400 | 290 | 16T | Yes |
| AT545 | ABP/R27-E004565 | N/A | School Bus | R2600 | 290 | 8T | No |
| AT545 | ABP/R27-E004566 | N/A | School Bus | R2400 | 290 | 8T | No |
| AT545 | ABP/R27-15986036 | N/A | School Bus | R2600 | 290 | 16T | Yes |
| AT545 | ABP/R27-23015179 | ABP/R27-E001214 | School Bus | R2400 | 290 | 8T | Yes |
| AT545 | ABP/R27-29500307 | N/A | School Bus | R2400 | 290 | 5T | No |
| AT545 | ABP/R27-29505061 | N/A | School Bus | R2600 | 275 | 16T | No |
| AT545 | ABP/R27-29505388 | N/A | School Bus | R2400 | 275 | 16T | No |
| AT545 | ABP/R27-29508650 | N/A | School Bus | R2600 | 290 | 16T | Yes |
| AT545 | ABP/R27-29514623 | ABP/R27-E001116 | School Bus | R2600 | 290 | 16T | No |
| AT545 | ABP/R27-29514624 | ABP/R27-E001124 | School Bus | R2600 | 290 | 16T | Yes |
| MT643 | ABP/R27-23040021 | N/A | Pick Up & Delivery | R2600 | 370 | 16T | Yes |
| MT643 | ABP/R27-29509167 | ABP/R27-E001202 | Pick Up & Delivery | R2400 | 370 | 16T | Yes |
| MT643 | ABP/R27-29514992 | ABP/R27-E001168 | Pick Up & Delivery | R2400 | 370 | 16T | Yes |
| MT643 | ABP/R27-29514993 | ABP/R27-E001242 | Pick Up & Delivery | R2400 | 378 | 16T | Yes |
| MT643 | ABP/R27-E001006 | ABR/R27-23040001 | Pick Up & Delivery | R2400 | 370 | 8TM | Yes |
| MT643 | ABP/R27-E001118 | ABP/R27-29505090 | Pick Up & Delivery | R2400 | 378 | 8TM | Yes |
| HT740 | ABP/R27-29505462 | ABP/R27-E000700 | Refuse Vehicles | R1900 | 777 | 16T | Yes |

FEATURES & BENEFITS

- Competitive Pricing.
- All Alliance Reman Allison Transmissions meet the latest specifications.
- Valve bodies are fully tested and calibrated.
- Torque Converters are disassembled and tested to factory specifications.
- All units are tested under load with state-of-the-art dynamometers.
- Toll Free Support Line – 1-877-425-5476

PRODUCT AVAILABILITY

To locate your nearest dealer, please visit www.freightliner.com.

WARRANTY

Alliance Allison Transmissions are backed by a one-year unlimited mile warranty, with coverage available throughout North America.

LEGEND RPM = Revolutions Per Minute
 T/C = Torque Converter
 Speedo = Speedometer Gear
 PTO = Power Take Off

FREQUENTLY ASKED QUESTIONS

“What fluid do I use in my Allison transmission?”

Dextron III, or better still, Allison-approved synthetic fluids such as TranSynd.

“How much fluid does it take to fill my transmission?”

15 quarts to start with for AT and MT transmissions; 32 quarts for HT transmissions.

“How do I adjust my modulator cable?”

Set the engine to maximum throttle lever travel when the throttle foot pedal is fully depressed. Adjust the modulator cable for full travel with 1/16" to 1/8" free play (i.e. at full throttle a pull configuration modulator is able to be pulled out 1/16" to 1/8" — a push type modulator is able to be pushed in an additional 1/16" to 1/8").